# Exclusion process modelling for the mixing problem

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# Recalling the problem

- "Seed Shaking":
  - Looking to optimise an existing process for tumbling-based seed coating.
  - Further desire to better understand granular flow and granular mixing.
- Our approach:
  - ASEP models can directly give numeric results.
  - Further "weakly asymmetric" limits can give a continuous PDE model for the mean flow.
  - The PDE gives a direct description of the macroscopic forces (hopefully some understanding) and faster numerical simulation.
  - Individual-based simulation can verify the PDE model.

# Defining a microscopic interaction

- The Markov chain (N<sub>n</sub>)<sub>n</sub> moves as an exclusion process (right). The flexible biases can model gravity or mixing forces.
- Collision between a particle with relative coating  $C_p$ and another particle with  $C_o$  induces transfer of coating  $rC_p(1 - C_o)$ .
- To create a nontrivial limit we rescale the system with weak asymmetry  $\rho/P \propto \Delta \propto \sqrt{\tau} \rightarrow 0.$



Lattice size  $\Delta$ Time scale  $\tau$ N maps into  $\{0,1\}$ C into [0,1]

### The Macroscopic Description

Define

$${P\Delta^2\over 4}
ightarrow D \;,\; 2\Delta
ho
ightarrow lpha$$

then in the limit we have coupled PDEs

$$N_t = \alpha \cdot \nabla N + D \nabla^2 N \tag{1}$$

$$C_{t} = 2rDC(N_{y}C_{y} + N_{x}C_{x})$$
  
+  $C(1 - r + rC)(\alpha \cdot \nabla N + D\nabla^{2}N)$  (2)  
+  $(1 - (1 - r)N)(\alpha \cdot \nabla C + D\nabla^{2}C)$ 

The same equation also describes flow with a time dependent forcing direction  $\alpha(t)$ 



Agreement between finite-difference PDE solution and individual-based simulations (video).

### Simulation for specific answers



- If we are committed to a specific context it is very possible to answer questions on this simulation by Monte Carlo.
- Can identify fairly confidently a plateau in the mixing improvements from increasing blade size and rotation speed.

- Short term: solving the coating PDE.
- Extend to three spatial dimensions.
- Lattice models to show segregation?
- Could extend beyond reflecting boundary.
- Coating exchange mechanics could be better informed by experiment.