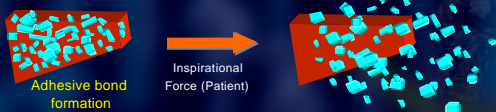
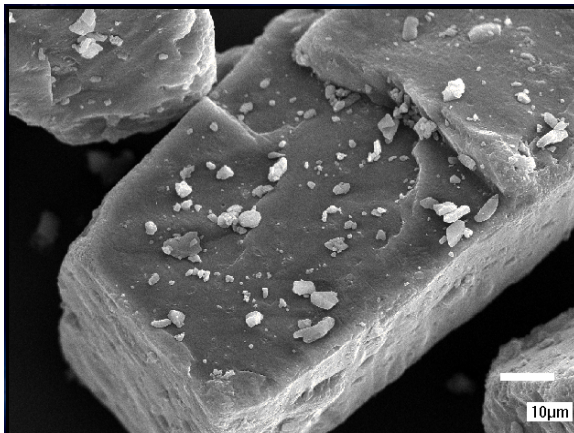


Variation in particle adhesion in carrier based dry powder inhaler (DPI) formulations

Dr Robert Price



University of Bath,
Pharmaceutical Technology Research Group.



A composite of Interparticulate Forces

Particle interactions are primarily dictated by:

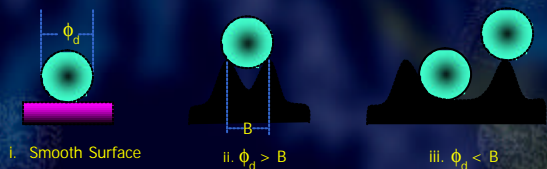
- van der Waals Forces
- Electrostatic Forces
- Capillary Forces

The relative contribution of these components to the total adhesion/cohesion depends on the interacting materials and relative humidity.

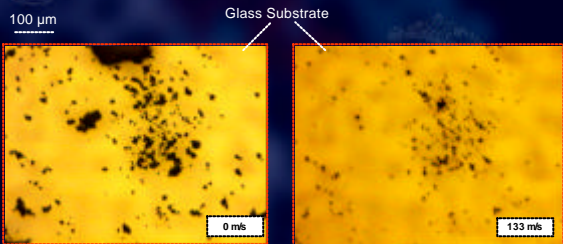


Additional factors that influence particle adhesion

- | | | |
|--------------------------|---|-------------------------|
| Surface Energy | - | Intrinsic "free" energy |
| Surface Roughness | - | Contact Area |
| Mechanical Properties | - | Hardness |
| Environmental Conditions | - | Temp. & %RH |



Entrainment Inefficiencies



Unable to elutriate respirable sized drug particles

Atomic Force Microscope (AFM)

Model salbutamol sulphate drug probe

$F = kdx$ $k = \text{spring constant (N/m)}$
 $dx = \text{cantilever deflection}$

Anatomy of a Force Curve

Adhesion Energy

Adhesion Force

Scanner Displacement (nm)

Approach
Retract

Commercial Grade Lactose

$R_q = 116.60 \text{ nm}$

$e_{50\%} = 122.43 \mu\text{J}$
 $n = 4096$

- Approaches a log-normal separation energy distribution
- Statistical analysis and effect of surface roughness rather onerous.

Modified α -lactose surfaces

dominant $\{0\bar{1}1\}$ face

$R_q = 2.51 \text{ \AA}$

Atomically Smooth Lactose

$R_q = 2.51 \pm 0.18 \text{ \AA}$

$e_{50\%} = 157.23 \mu\text{J}$
 $n = 4096$

- Normally distributed data
- Statistical analysis (mean and standard deviation).

A 100-fold decrease in z-scale with respect to commercial lactose

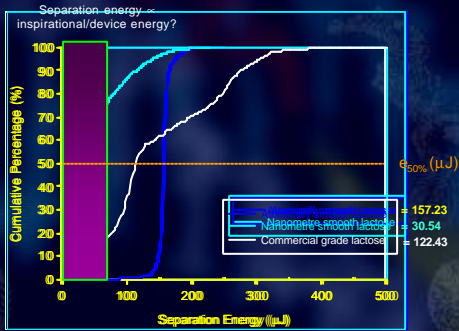
Nanometre smooth Lactose

$R_q = 9.899 \pm 1.045 \text{ nm}$

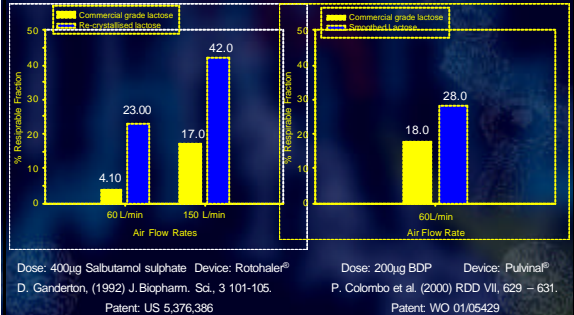
$e_{50\%} = 30.54 \mu\text{J}$
 $n = 4096$

- Significant decrease in separation energy.
- Positively skewed distribution.

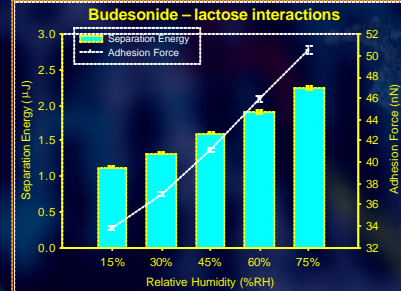
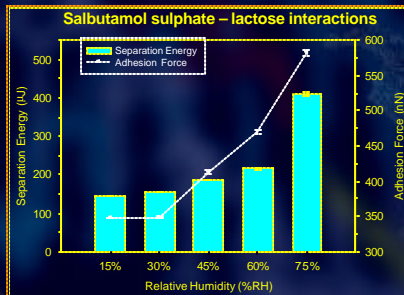
The role of surface roughness on particle adhesion



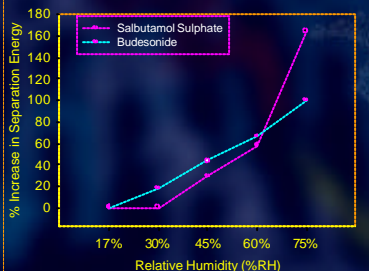
The effect of surface rugosity on %FPF



The Role of RH on drug-lactose interactions



Normalised Separation Energy



Hydrophobic, water insoluble budesonide more susceptible to capillary interactions at low RH

General conclusions

- AFM provides a fundamental insight into the microscopic interactions which govern bulk properties of a DPI formulation.
- Variation in exipient surface roughness at the nanometre-Angstrom scale dramatically influences drug-lactose interactions.
- Environmental conditions may play a critical role in the aerosolisation efficiency and therapeutic efficacy of respirable particles.
- In combination with bulk techniques, AFM may potentially play a pivotal role in the design and modifications of DPI formulations.

Acknowledgements



Paul Young

100µm